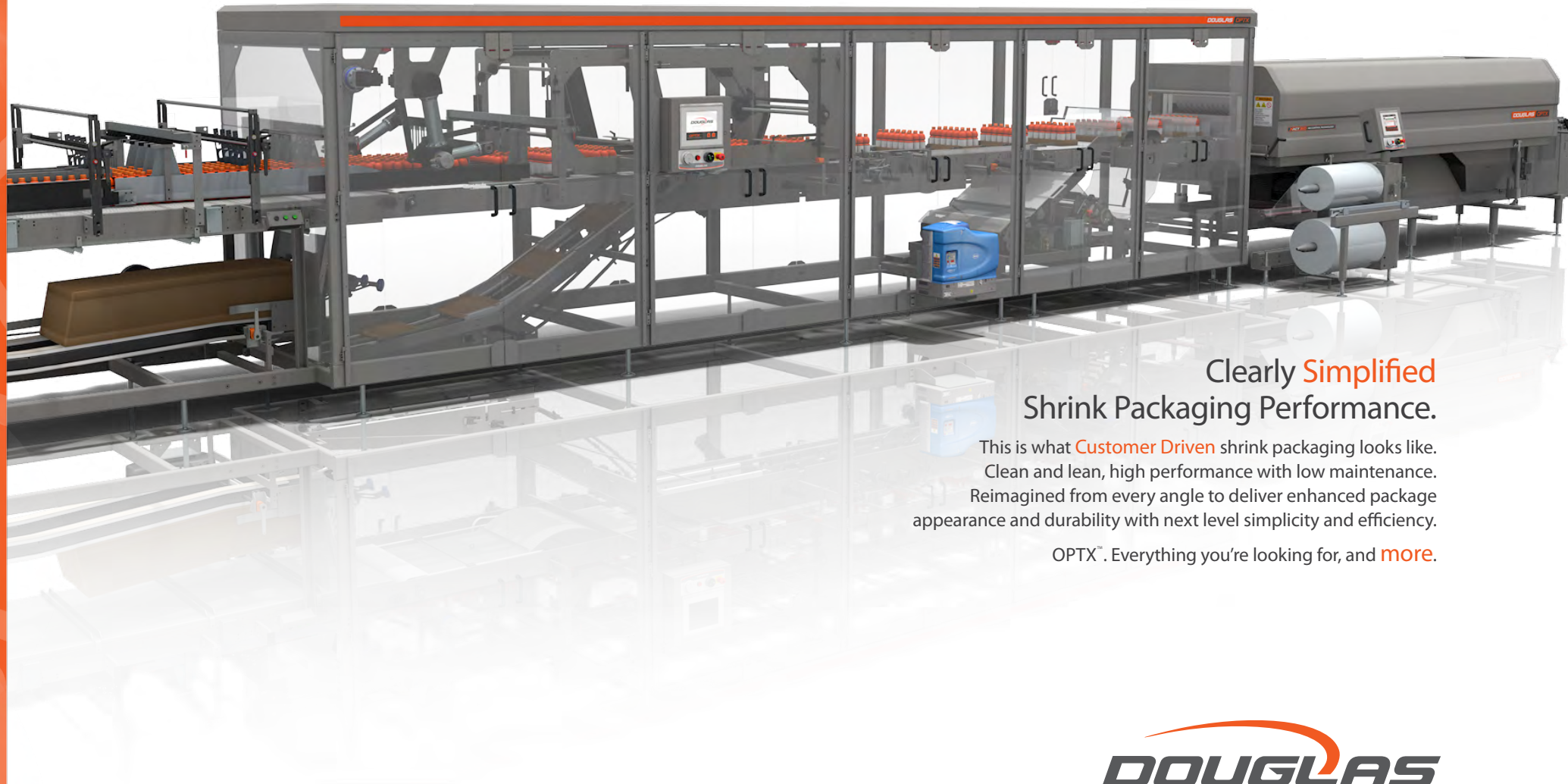


**OPTX™**

80/105 SHRINK WRAP SYSTEMS



Clearly **Simplified**  
Shrink Packaging Performance.

This is what **Customer Driven** shrink packaging looks like.  
Clean and lean, high performance with low maintenance.  
Reimagined from every angle to deliver enhanced package  
appearance and durability with next level simplicity and efficiency.

OPTX™. Everything you're looking for, and **more**.

**DOUGLAS**

EMPLOYEE OWNED, **CUSTOMER DRIVEN**.

**80/105 Series**





# Infeed Solutions

## Flexibility & Performance

Flexible, low pressure conveying solutions are engineered to ensure gentle product handling and ultimate reliability. Built in changeover simplicity minimizes production interruptions, easily accommodating multiple product sizes and package configurations on demand.

- Mass flow or individual lane infeed solutions accommodate round, square or alternative shaped products
- Product optimized lane guide design and vibratory options minimize bridging and binding

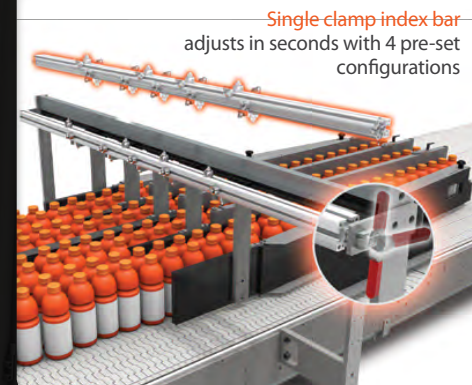


Adjustment tooling sets lane positions, eliminating many manual changeover settings

### SMARTRAK II

Patented infeed systems

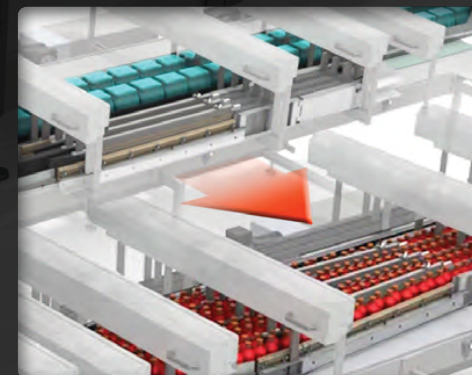
Designed to optimize product flow by controlling product surge and lane population, adding no-tool pinned lane adjustment for fast, accurate changeovers.



### SmartSelect

Automated lane position changeover option

SmartSelect™ offers automated lane position changeover providing infinite adjustment positions for mass flow or laned products.





# Metering & Grouping

## Simplicity & Control

- OPTX™ metering systems are designed to accommodate a variety of products including shaped cans and bottles, cartons, and bundles with simplified changeover
- Full width grouping section conveyors optimize product stability and size range flexibility
- Controlled release and acceleration of product groupings for efficient transfer to sweep bars
- OPTX design principles reduce mechanical hardware for exceptional visual and physical access, providing simplified operation, faster changeovers and reduced maintenance



### Tray/pad feeding & pack forming

- Ergonomic operator side magazine loading
- Balanced orbital tray feeder motion is engineered for high speed performance, while the cantilevered design offers open access and fewer parts to maintain
- Simplified tray feeder and metering system designs enable lower machine elevation and ease of access
- Seamless merging and loading provides precise control of both product and corrugated materials



**4-sided** containment increases efficiency for less stable products or when packaging without trays

### Variable Path Robotic Metering

Intuitive operation physically registers leading edge of product groups and controls group separation from incoming flow.

- Recipe setting of product group length and controlled separation
- Dual overhead pin bars register and release product groups of round products
- A simple change to straight metering bars and recipe selection positively meters groups of cartons, bundles and square cornered products
- Changeover is simplified with open access to pin-bars and unobstructed lane guide positioning



### Slipstream™ Pinless Metering

Pinless metering manages incoming line pressures for highly accurate product registration and more.

- Provides slip sheet grouping of pack patterns for tray packing
- Run bottles, cartons, cans and more without the use of tampers or escapement pins
- Tool-free changeovers and preprogrammed settings increase productivity





# Film Handling & Wrapping

## Simplicity & Reliability

Operating tolerance and efficiency are clearly in focus with OPTX film handling technology. Performance enhancing features are integrated into every element, delivering simplified operation, maximum uptime and exceptional finished package quality.



Precise film delivery  
and wrapping profiles  
set the stage for exceptional  
finished package quality



### Safer, More Efficient Film Stand

Ergonomic side mounted  
film stand improves  
operator comfort,  
safety & efficiency

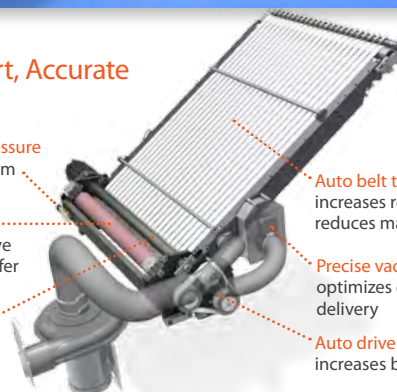
Optional automatic  
film splicer maximizes  
uptime & improves  
operator productivity

### Simple, Smart, Accurate Film Cutting

Pushbutton nip pressure  
release simplifies film  
threading

Single nip roller  
innovations improve  
film cutting & transfer  
performance

High speed knife  
optimizes cutting  
performance



Auto belt tensioning  
increases reliability &  
reduces maintenance

Precise vacuum control  
optimizes cutting &  
delivery

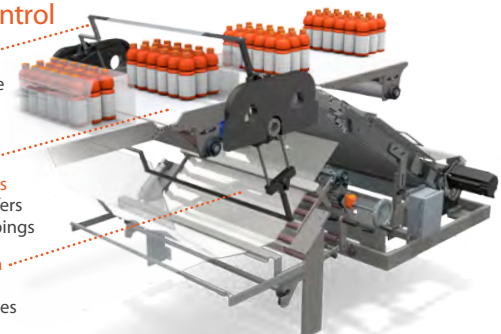
Auto drive belt tracking  
increases belt life

### Precise Film Control

Wrapping wand  
profiles match package  
size & optimize film  
positioning

Full width belting  
& small diameter rollers  
smooth product transfers  
& maintain tight groupings

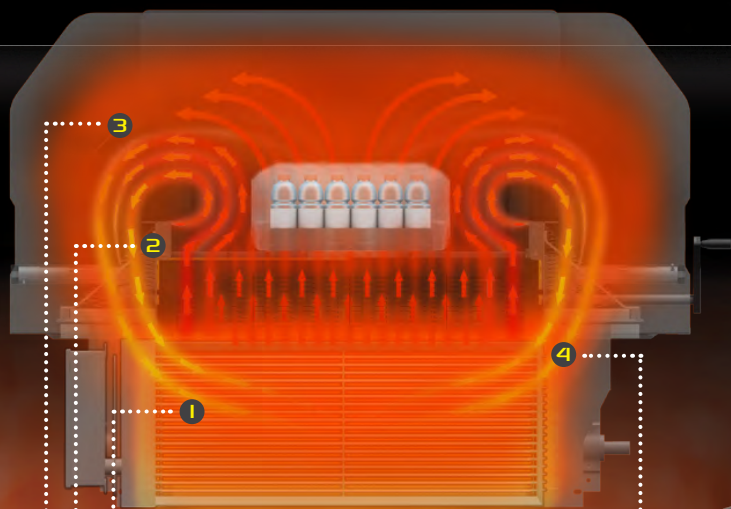
Advanced roller design  
minimizes wrinkling  
& overlapping film issues





# XACT360™

AIR CONTROL TECHNOLOGY



Heated air is delivered through conveyor chain with laminar flow to bond the lap seal and surround each package 360°

With simple recipe selection, exclusive "air knives" automatically adjust to inject targeted air precisely where needed for specific pack characteristics

Gentle laminar airflow improves package consistency by reducing wrinkle-inducing turbulence in the tunnel

Recycling of cooled air reduces heater loads and minimizes heat loss, while tunnel outer shroud temperatures remain cool to the touch

## This is what Customer Driven shrink performance looks like.

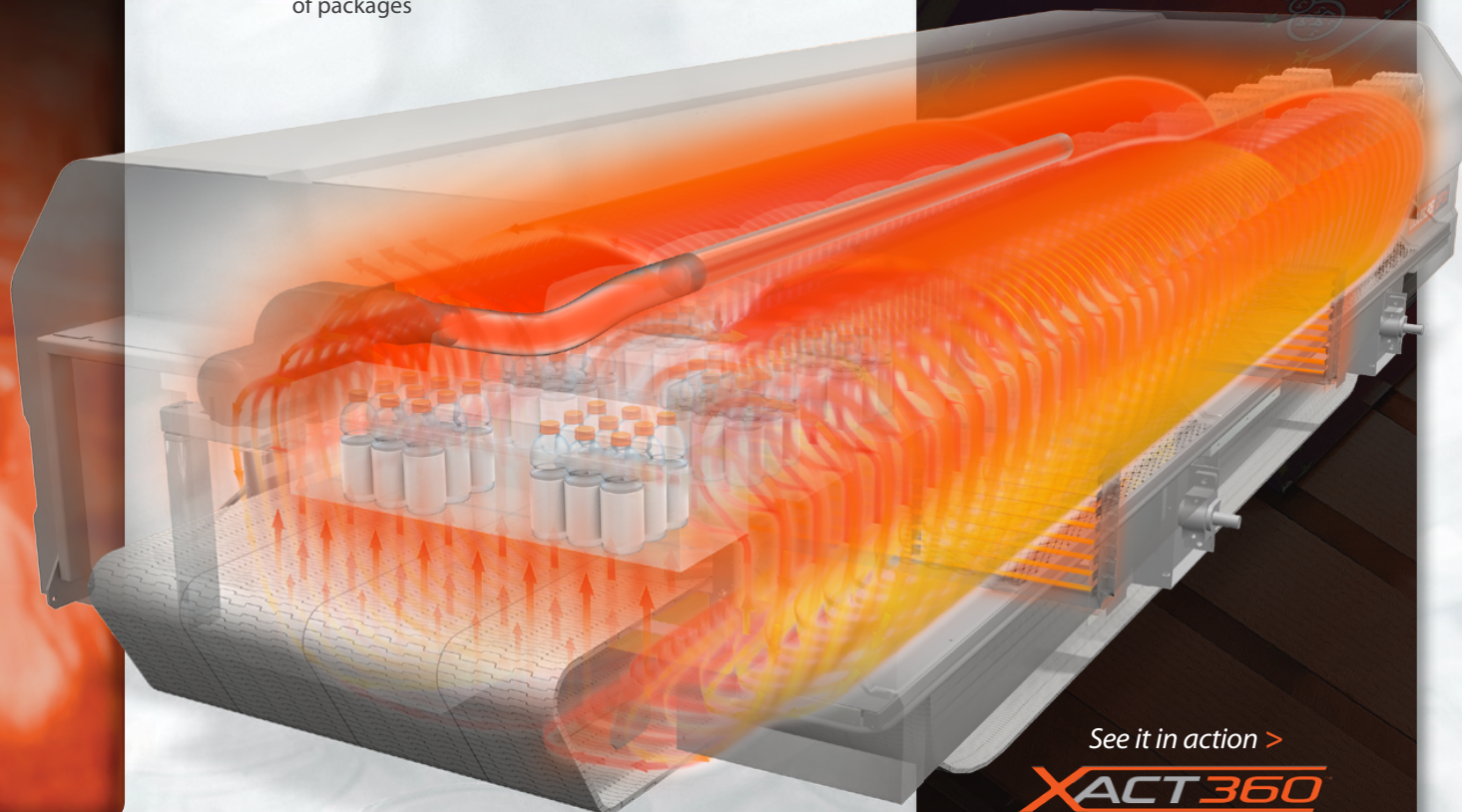
Engineered using computational fluid dynamics, XACT 360™ manages airflow with unprecedented simplicity to deliver air exactly where it's needed for each of your products, whether running single or multi-stream production.

### Simplified tunnel setup and changeover

- Precise recipe driven control of air temperatures and velocities
- Recipes include "air knife" settings to optimize package quality by directing heat flow to ends of packages

### Unprecedented Multi-Stream Performance & Set Up Simplicity

- 360° of targeted air control
- Heated air from within the tunnel is directed between packages to balance film shrinkage around packages
- Eliminates complex ducting between packages and related adjustments
- Patented design enables shrink tension between packages to shape bullseyes before fully separating packages
- Easy access setup key establishes optimal heat flow through conveyor for film only packaging



See it in action >

XACT360™

**OPTX™** Xactly what you've been looking for.

320.763.6587 | [douglas-machine.com](http://douglas-machine.com)



## Customer Driven After Sale Support



### Douglas is proud to provide our customers with world class service

Remote Service Technicians are located throughout the United States to offer local support as quickly as possible. We offer exceptional programs designed to keep your operation on the move and improve your bottom line. Machine inspection, audit, analysis, training and a solid warranty just to name a few. Our team is dedicated to assisting you throughout the life of your equipment.

When you choose Douglas, you're getting more than a quality product, you're gaining a complete **Customer Driven** experience. In every aspect of your relationship with us, our friendly and skilled employee owners are 100% committed to provide you with valuable and effective collaboration, innovative solutions, responsive support and more.

**more.** It's not just what we do, it's who we are.

Discover how **Customer Driven** means **more** for you. Contact Douglas at [320.763.6587](tel:320.763.6587) or [info@douglas-machine.com](mailto:info@douglas-machine.com) to discuss your packaging needs today.

Visit [douglas-machine.com](http://douglas-machine.com) for details about our company, our products/solutions and our service & support.

### Specifications

SPEED	OPTX 80 Series: up to 80 cycles/minute OPTX 105 Series: up to 105 cycles/minute
PRODUCT SIZE RANGE	<b>SPS, T and S models</b> Min: 5" (127 mm) x 3" (76 mm) x 9.25" (235 mm) Max: 13" (330 mm) x 12" (305 mm) x 22" (558 mm)  <b>M models</b> Min: 3.5" (90 mm) x 3" (76 mm) x 7" (177 mm) Max M-80: 11" (279 mm) x 12" (305 mm) x 22" (558 mm) Max M-105: 8" (203 mm) x 12" (305 mm) x 22" (558 mm) * Direction of Travel x Vertical x Across Machine
FILM THICKNESS	1.5 mil to 3.5 mil printed or non-printed film
FILM WIDTH	Maximum 32" (812 mm)

Specification limits may not be available in all combinations and are subject to change without notice. For custom specifications and information, contact your Sales Manager today at: [320.763.6587](tel:320.763.6587) or [info@douglas-machine.com](mailto:info@douglas-machine.com).

### Typical Pack Patterns

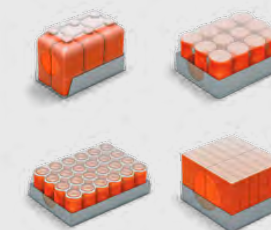
#### Film only packs



#### Pad-shrink packs



#### Tray-shrink packs



EMPLOYEE OWNED, CUSTOMER DRIVEN.